



HPTLC as a problem solving technique in pharmaceutical analysis

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Outline

- Historical use of TLC in pharmaceutical R&D
- Current situation – How HPTLC is still an essential part of the analysts toolkit
- Examples of successful applications
- What the future holds.....

Past

Present

Future

Past

- Method of choice for analysis of pharmaceuticals in many USP monographs and in routine use up to 70's/80's
- Basic compendia methods are simple, rapid and robust
- Used by organic synthetic chemists to check reactions and is seen as the **window to the reaction**
- Before HPLC/GC instrumentation was widely utilised TLC was the main method for detection of process impurities in API

Present

- HPLC / GC, with their various modes of detection, are the techniques of choice for routine analysis
- TLC still used by synthetic chemists to monitor reactions
- With advances in instrumentation HPTLC is having a resurgence in popularity as a problem solving technique, exploiting the following strong features:-
 - Ability to “see” everything on the plate
 - Non destructive analysis / ease of isolation for structural elucidation
 - Wide variety of detection techniques for visualisation of non-chromophoric compounds
 - Parallel analysis allowing quick visual comparisons

Project examples – # 1

Investigation of a mass imbalance issue in a NCE (new chemical entity)

- Situation
 - Mass imbalance was observed in a stressed drug product sample
 - Various other chromatographic including HPLC DAD and spectroscopic techniques (including NMR) were investigated to find source of mass imbalance with no success
- HPTLC method and results

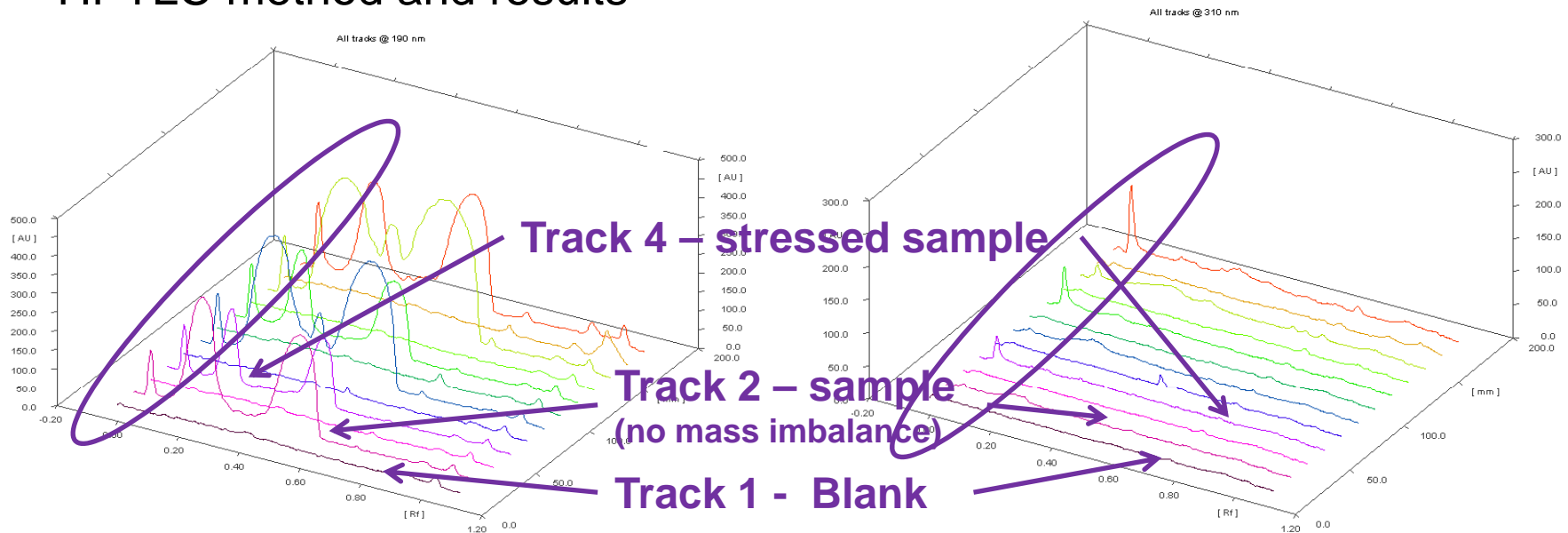


Fig 1. Scan at 190nm – little difference between control and degraded sample with mass imbalance

Fig 2. Scan at 310nm – peak only seen in tracks of degraded sample with mass imbalance

Project examples – # 1

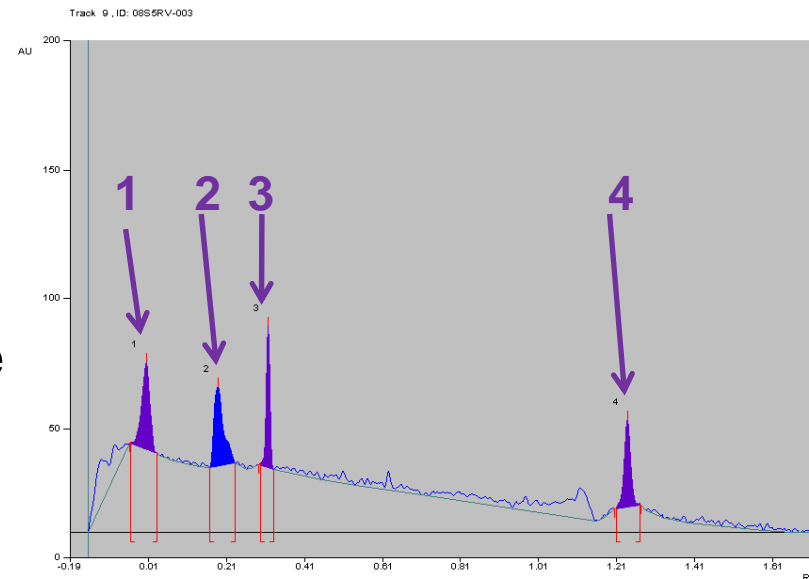
Investigation of a mass imbalance issue in a NCE (new chemical entity)

- Outcome
 - Results from analysis of degraded samples supported the assay method by showing that there was a impurity component present in the stressed sample that was not detected on the RP-HPLC-UV method.
 - The HPTLC method was used to analyse formal stability batches to check for the presence of this new impurity.
 - Preparative HPTLC run and samples supplied for further structural elucidation experiments
 - Information provided project team with greater understanding and assurance that the impurity was not being formed during formal stability studies

Project examples – # 2

Colour differences in API (Active pharmaceutical ingredient) derived from similar synthetic routes

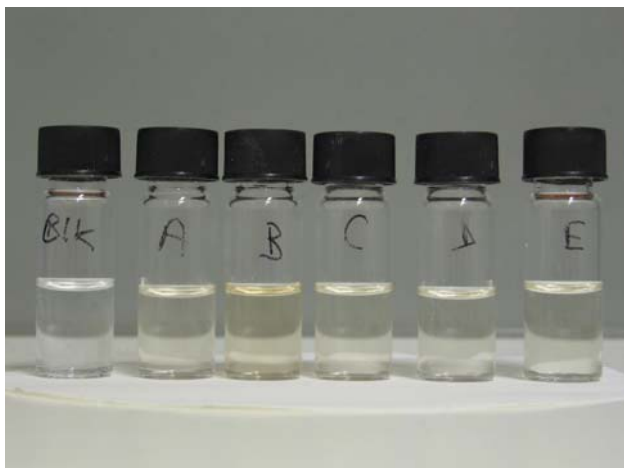
- Situation
 - During process development for an API in development differences in colour were observed
 - Reversed phase and normal phase HPLC method investigated with no conclusive differences
- HPTLC methods and results
 - Method development screen conducted using radial development procedure to screen stationary phase / mobile phase combinations
 - Peaks 1, 3 and 4 observed in more coloured batches



Project examples – # 2

Colour differences in API (Active pharmaceutical ingredient) derived from similar synthetic routes

- HPTLC methods and results (continued)
 - Instrument parameters optimised to give improved quantification (<3%RSD for low level imp)
- Outcome
 - Method used to screen batches to look for trends



Batches	Solid Colour	Area Peak 1 (Au)	Area Peak 3 (Au)	Area Peak 4 (Au)
A	Pale yellow	89	135	79
B	Brown	262	189	182
C	Pale y			
D	Pale y			
E	White	164	128	145

Anomaly in trend of results – solid appearance impacted by particle size

Project examples – # 3

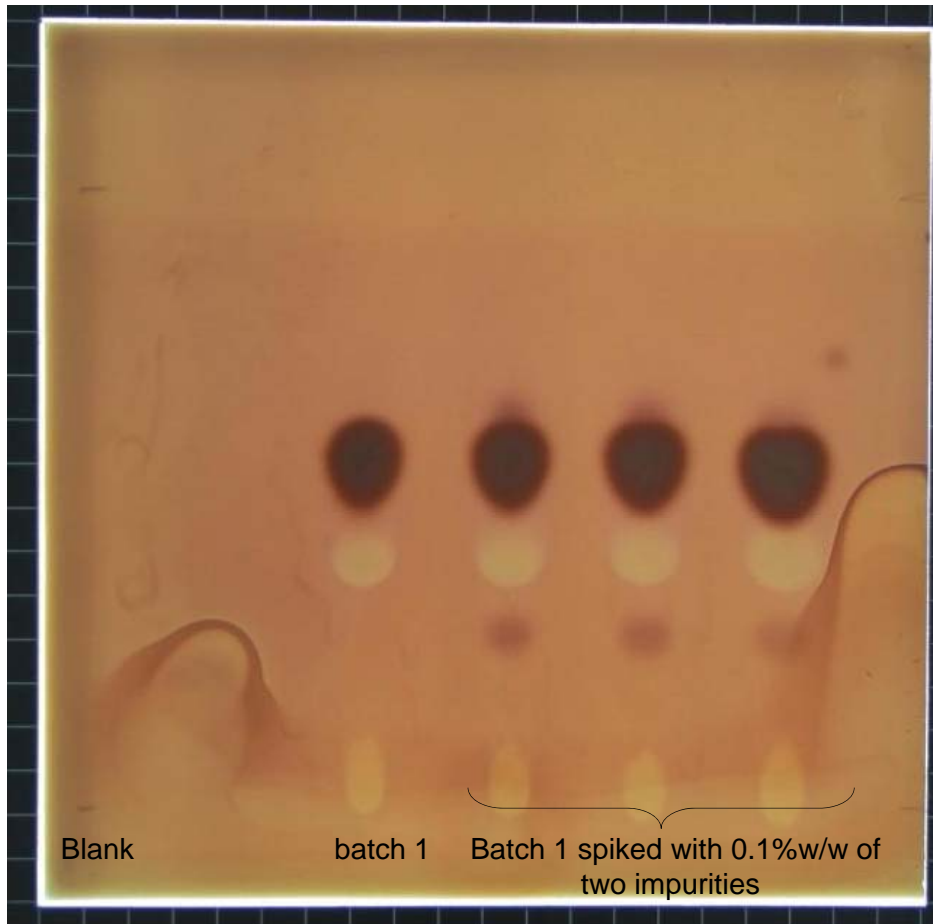
Development of an analytical method for non-chromophoric starting material

- Situation
 - A registered starting material in the synthesis of an API in development was analysed to determine impurity content by a GC method which was unreliable and unsuitable for transfer to manufacturing site
 - Several alternative methods proposed (HPLC derivatisation, Ion chromatography and TLC)
 - TLC was deemed the preferred method by the manufacturing site due to low method complexity
- TLC method and results
 - TLC method developed on silica plate with manual spotting, vertical development and visual detection using ninhydrin spray

Project examples – # 3

Development of an analytical method for non-chromophoric starting material

- TLC method and results



- Outcome

- Suitable method developed to control two impurities in starting material to 0.1%w/w
- Method validated to a suitable standard
- Method transferred to manufacturing site and used routinely to analyse materials for commercial product

Future



Colour issues



Mass imbalance



Orthogonal methods



Starting material analysis



Non chromophoric compounds



Polymer issues

Derivatisation Screen

Quick IPC/IPM methods

Cleaning verification

Others?



GlaxoSmithKline

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