



**“TLC for pharmaceutical analysis in
resource limited countries”**

Eliangiringa Kaale,¹ Peter Risha¹ and Thomas Layloff²

1 Muhimbili University of Health and Allied Sciences, Dar es Salaam, Tanzania;

2 Supply Chain Management System, Arlington, VA.

Overview of Chromatography 1/2

- Chromatography has become the mainstay of organic analysis because it greatly simplifies both **qualitative** and **quantitative assessments**
- Technological advancement \Rightarrow higher pressure liquid systems, more uniform and smaller particle stationary phases, modified stationary media, more robust and repeatable sample introduction systems
- Significant technology infrastructure to sustain them including spare parts inventories and skilled technicians to perform **repairs, corrective** and **preventive** maintenances and updates



Overview of Chromatography 2/2

- The more sophisticated systems become the more **significant sustainability issues** arises.
- Sustainability is a measure of the **probability of a system failing** and the **availability of resources** required restoring it to an operational state;
- The **lower the probability** of failure and/or the greater the **availability of restoration resources** the more sustainable.

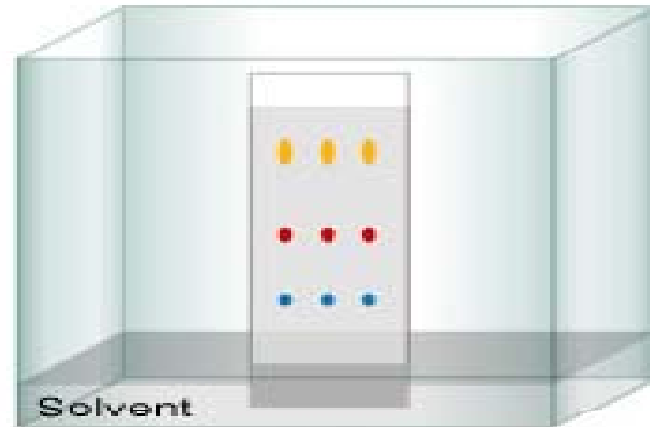
Moving Things from Point A to Point B

Mechanical Technology Sustainability

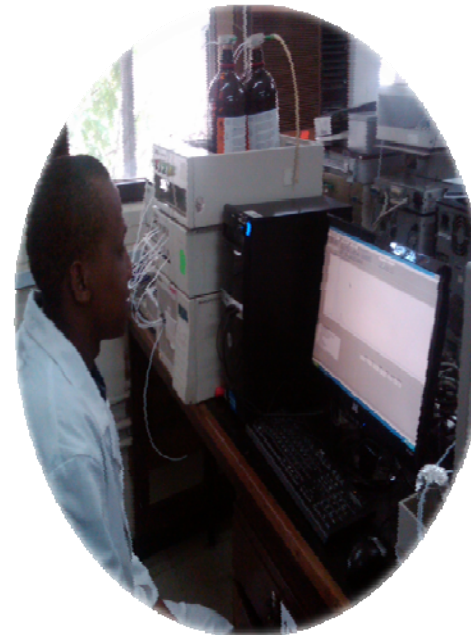
Adult Tricycle



Rav 4



After Ten Minutes



Selection of Test Methods

- HPLC technology

- HPLC is **currently the state** of art equipment for **assay**, **dissolution** and **content uniformity** testing in most pharmacopoeial monographs

- Demonstrate:

- Excellent robustness, accuracy, precision, selectivity, sensitivity and also linearity and range up 3 orders of magnitude.
- On the other hand –high consumption of expensive, “time consuming”- one sample at time,

- Resource constrained setting?



Overview of Chromatography 2/2

- TLC and the closely related (HPTLC) are members of a class planar chromatography where the separation solvent flow is **driven by capillary action**.
- Requires no **pumps, valves, pressure controls**, etc., so the chromatography systems are much more sustainable in any world market

HPTLC application in Africa 1/2

Method Developed and validated Via SLV

- Shahista Hasan, Development and Validation of An HPTLC Densitometric Method for Quantitative Analysis of Metronidazole in Tablets, Unpublished student thesis work, MUHAS, (2007).
- Michael Sinda, Development and Validation of An HPTLC Densitometric Method for assay of Quinine in Tablets, Unpublished student thesis work, MUHAS, (2007).
- Jane Evarist, Development and Validation of An HPTLC Densitometric Method for assay of Nevirapine in Tablets, Unpublished student thesis work, MUHAS, (2007).
- Ikombola Juma, Development and Validation of An HPTLC Densitometric Method for simultaneous assay of Lamivudine and zidovudine
- Meshaki Shilinde, Development and Validation of An HPTLC Densitometric Method for assay of Amodiaquine in Tablets, Unpublished student thesis work, MUHAS, (2007).
- Mufaddal .S. Hassanali, Development and Validation of An HPTLC Densitometric Method for Analysis of Ciprofloxacin in Commercial Formulations, Unpublished student thesis work, MUHAS, (2007).

Improving the TLC based Testing methods

- What has been done
 - TFDA, SOP and MSH have collaboratively worked to develop and validate HPTLC- Densitometry **methods for assay** of selected essential medicines.
 - MUHAS-MSH-CAMAG – demonstrated **transferability of the methods- JAOAC –two lab Peer Method Verification**

JAOAC Peer Method Verification approach (PMV)

Setting up inter-laboratory cross validation

- MUHAS- originator
- CAMAG lab-
 - Receiving laboratory performed the method
 - To demonstrate where there are differences and gaps in documentation
 - Lack of detailed test method instructions
 - Assay Conditions
 - Calculations
 - System Suitability
 - Differences with instrumentation



Method Transfer Protocol

- Test Method Example
 - Parameters being assessed
 - Precision, specificity, etc.
 - Sample Preparation/Reagent
 - Performance Parameters
 - Different analyst on different days
- Pre-defined Acceptance Criteria
- Statistical Analysis
- Sign-off by Quality Assurance Unit

HPTLC-densitometer



- Metronidazole- qualifying
- Nevirapine
- Quinine
- Lamivudine/zidovudine

2-lab collaborative

Summary conditions

Table 1 The developing solvent mixture ratios are presented in the table below

Product	Developing Solvent Mixture Ratio				
	Ethyl Acetate	Toluene	Methanol	Ammonia (25%)	Acetone
Lamivudine -Zidovudine	12	5	3	--	--
Metronidazole	50	--	--	1	--
Nevirapine	15	5	--	--	--
Quinine	22	--	--	3	5



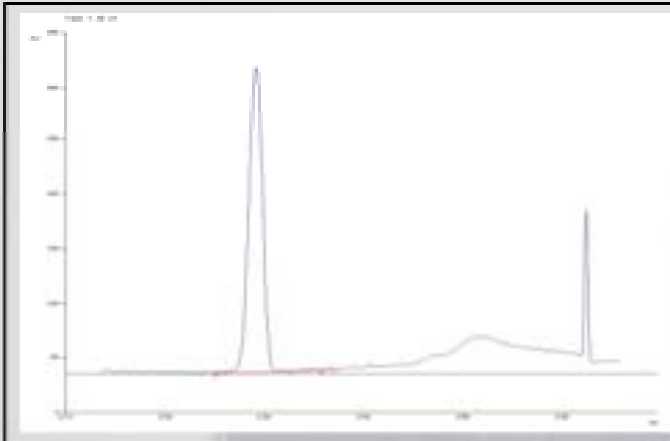
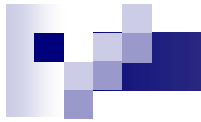


Figure 1. A typical densitogram of 5 μL application of 0.075 $\mu\text{g}/\mu\text{L}$ metronidazole solution. Mobile phase ethyl acetate and ammonia (25 : 0.5) v/v acquired by UV detection at 313 nm

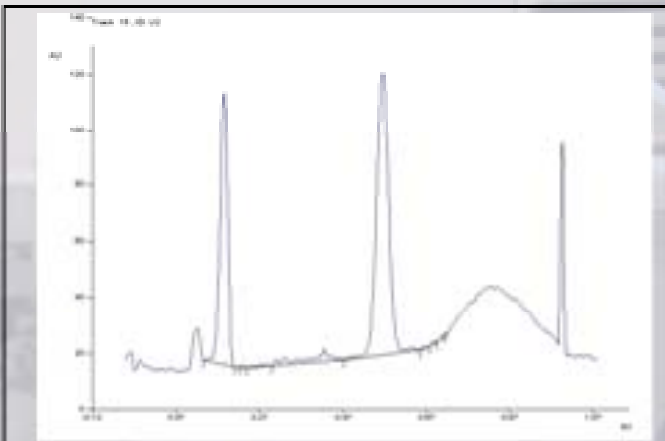


Figure 2. Typical densitogram of 5 μL application of 0.135 $\mu\text{g}/\mu\text{L}$ Lamivudine/zidovudine solution. Mobile phase: ethyl acetate: toluene: methanol (12:5:3 v/v) acquired by UV detection at 289 nm

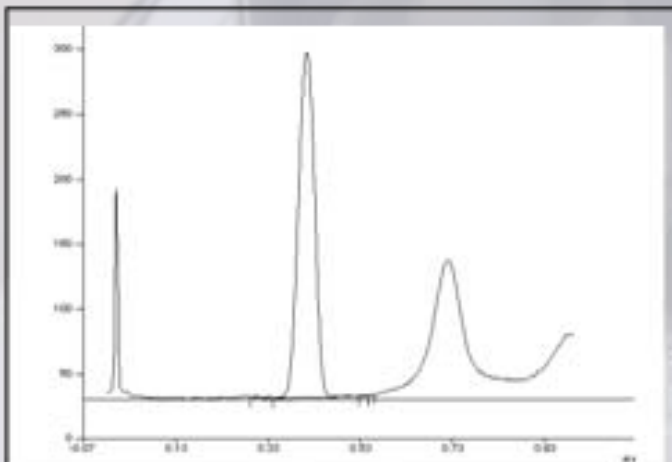


Figure 3 A typical densitogram of 5 μL application of 0.1 $\mu\text{g}/\mu\text{L}$ Nevirapine mobile phase: ethyl acetate: toluene (7.5:2.5v/v) acquired by UV detection at 289 nm

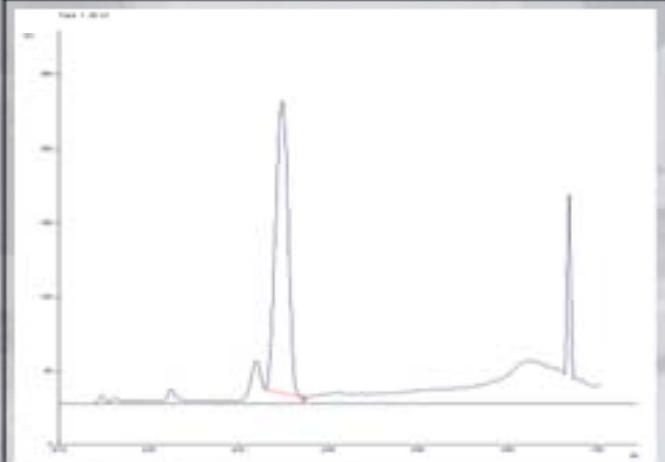


Figure. 4. A typical densitogram of 5 μL application of 0.25 $\mu\text{g}/\mu\text{L}$ Quinine solution mobile phase ethyl acetate, acetone and ammonia (73% 17%,3% v/v/v) acquired by UV detection at UV 327 nm





Table 2. Polynomial Correlations: 50-80-100-120-150%

		MUHAS		CAMAG	
		Correlation Coefficient	rsd%	Correlation coefficient	rsd%
Lamivudine	Plate 1	0.99889	2.17	0.99919	1.95
	Plate 2	0.99991	0.64	0.99976	1.10
	Plate 3	0.99865	2.36	0.99989	0.72
Metronidazole	Plate 1	0.99967	0.90	0.99919	1.65
	Plate 2	0.99998	0.23	0.99918	1.66
	Plate 3	0.99948	1.18	0.99971	0.99
Nevirapine	Plate 1	0.99955	1.26	0.99990	0.63
	Plate 2	0.99940	1.50	0.99966	1.16
	Plate 3	0.99977	0.93	1.00000	0.14
Quinine	Plate 1	0.99924	1.50	0.99979	0.83
	Plate 2	0.99994	0.43	0.99991	0.53
	Plate 3	0.99972	1.26	0.99978	0.88
Zidovudine	Plate 1	0.99958	1.31	0.99945	1.84
	Plate 2	0.99953	1.40	0.99989	0.76
	Plate 3	0.99957	1.27	0.99960	1.43
Overall Averages		0.99915	1.20	0.99966	1.02



Table . 3 Metronidazole- Study qualifying			
MUHAS		CAMAG	
Average	99.41%	Average	97.81%
rsd	2.08%	rsd	1.81%
Interlaboratory Summary			
Average	98.61%	RSD	2.09%

Table 4. Quinine			
Summary			
MUHAS		CAMAG	
Average	95.67 %	Average	98.34 %
rsd	2.17%	rsd	1.78%
Interlaboratory Summary			
Average	97.00 %	RSD	2.39 %

Table 6. Nevirapine			
Summary			
MUHAS		CAMAG	
Average	101.75 %	Average	96.08 %
rsd	1.39%	rsd	1.34 %
Interlaboratory Summary			
Average	98.92 %	RSD	3.21 %

Table 5. Lamivudine-Zidovudine			
MUHAS Summary		CAMAG Summary	
Lam average	104.4 %	Lam average	101.0 %
Lam rsd	2.58 %	Lam rsd	1.92 %
Zid average	106.8 %	Zid average	106.2 %
Zid rsd	2.05 %	Zid rsd	3.26 %
Interlaboratory Summary			
Lam average	102.7 %	Zid average	98.92 %
Lam RSD	2.88 %	Zid RSD	3.21 %





JAOAC publication

- E. Kaale, P. Risha, E. Reich, and T. Layloff. An Interlaboratory Investigation on the Use of High Performance Thin Layer Chromatography to Perform Assays of Lamivudine-Zidovudine, Metronidazole, Nevirapine, and Quinine Composite Samples, JOURNAL OF AOAC INTERNATIONAL VOL. 93, NO. 6, 2010





General Conclusion

Advantages of using HPTLC -Densitometry in Pharmaceutical analysis: **Our experience**

- Similar precision and accuracy to HPLC
 - Interday and intraday
 - Sensitivity adequate for assay/DT/ID/Content Uniformity
- High sample throughput
 - Sample preparation involve few steps
 - 20-30 min 18 samples on one plate while it would be much longer for HPLC
- Relatively cheap
 - Solvents
 - Use less solvents 20 mL for 18 samples cf. more than 600 mL(30 min run 1 mL/min) in HPLC
 - Uses analytical grade not HPLC grade (cheap Methanol HPLC grade USD 82, analytical grade 39,) possibility of recycling
 - Reagents based on Minilab





Way-forward

- Set up inter laboratory collaborations for cross validation of the methods with key partners (SoP-TFDA, WHO, MSH, Camag)
 - **Proposal monograph to IP**
- Share the cross validated methods with local industries as means of reducing analytical costs and improving quality of products.



Acknowledgements

- B Pharm students who worked tirelessly to do lab work.
- TFDA
- SOP-MUHAS
- MSH
- Dr. Eike
- Giz for financial support

